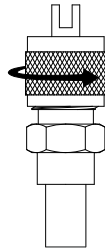


ACCESS VALVES - INSTALLATION GUIDELINE

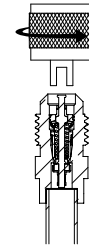
Unscrew the cap from the closed Access Valve.

1



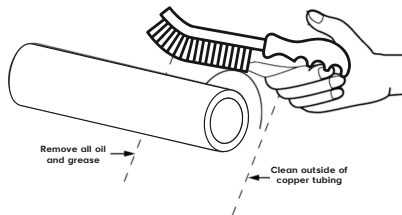
Use the valve core remover on the cap to unscrew the valve core out.

2



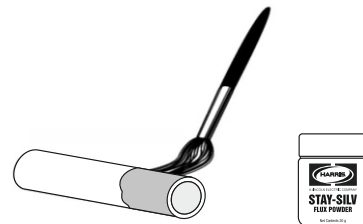
Clean the mating parts with cleaning pad or special wire brush.

3



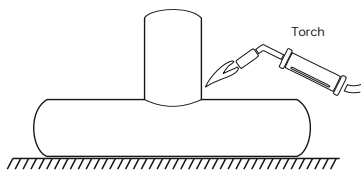
Apply flux to the male connection after cleaning operation.

4



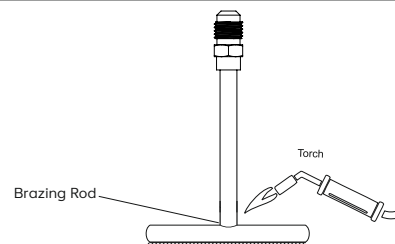
Use a torch tip which is large enough to provide uniform heating on the mating parts.

5



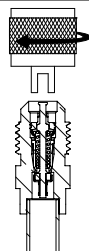
Braze the Charging Valve into the system, Use copper brazing Rod as required.

6



Screw the Valve core back after the valve is cooled down.

7



Screw in the cap on to the assembled Valve.

8

