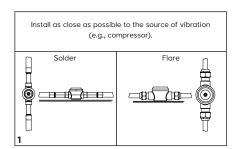
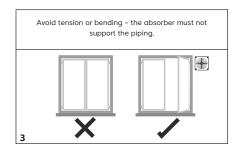
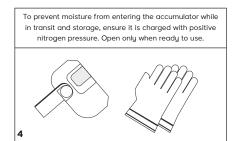


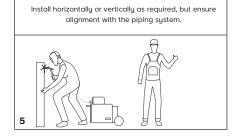
Vibration Absorber - Installation Guideline

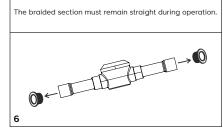


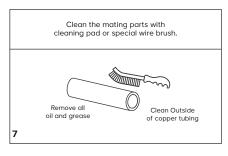


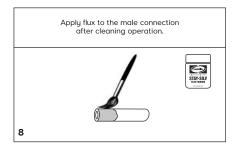


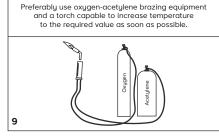


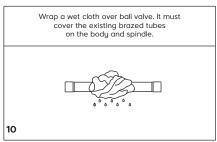


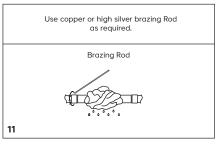




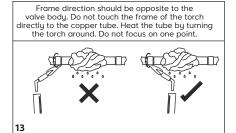


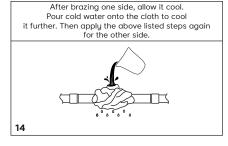






12 Use Brazing Flux as required			
Copper	Steel	Stay-Silv 25	
Copper	Copper	Most common used is Harris-0. For higher vibration joints you may use Harris - Stay-Silv 2/ Stay-Silv 15 / Dynaflow.	
Ball Valve Connection	Mating Part	Recommended Harris Make Brazing Alloy or Equivalent.	





	Technical	Properties
	Nominal Pressure Temperature Range	
	Body Material	: Forge brass
	(EN 12420, EN 12165,	CW617N)
;	Tube Material	: Copper (EN 12735-1)

For Flare Connection				

Tightening Torque of Flared Joints (SAE)				
Nominal diameter	Outer diameter (mm)	Tightening torque N.m (kgf.cm)		
1/4"	6.35	14 to 18 (140 to 180)		
3/8"	9.52	33 to 42 (330 to 420)		
1/2"	12.70	50 to 62 (500 to 620)		